

3M™ Series 20 Aerosol Spray Adhesives



INDUSTRIAL- strength

adhesion.

BOTTOM-LINE efficiency.



Three versatile spray adhesives from the leader in adhesive technology.

3M™ Series 20 Aerosol Spray Adhesives are designed for industrial applications where keeping component costs down is key to the competitiveness of your product lines. Developed by a company you've known and trusted for years, these convenient general-purpose sprays deliver nearly all the performance of premium adhesives in three versatile, economical products. They're ideal for a wide range of woodworking, manufacturing and construction applications.

- Self-contained, highly portable dispensers go right to the job site without expensive equipment to set-up and maintain
- Low soak-in formulas with greater heat resistance than competitive adhesives ensure end-product quality
- Long open times help reduce waste and keep assembly lines moving
- High-solid formulas ensure better coverage
- All products meet CARB/OTC VOC requirements



3M™ Woodworking 20 Spray Adhesive
3M™ Foam & Fabric 24 Spray Adhesive
3M™ Multi-Purpose 27 Spray Adhesive



Finally, high quality performance meets ECONOMY.



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3M™ Woodworking 20 Spray Adhesive is a high strength adhesive ideal for bonding laminates, veneers and many other woodworking projects.



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3M™ Woodworking 20 Spray Adhesive

High strength, fast-grabbing adhesive forms powerful, permanent bonds in woodworking and other applications.

- Fast grab
- Bonds laminates, metals, plastics and more
- Variable width lace spray pattern ensures precise placement
- 3M ID # 62-4915-4920-0
- UPC # 00-051111-07861-7



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3M™ Foam & Fabric 24 Spray Adhesive is ideal for upholstery applications.



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3M™ Foam & Fabric 24 Spray Adhesive

Fast-tack adhesive bonds foam to metal, wood and many other substrates—ideal for upholstery applications.

- Aggressive tack
- Foam-tearing strength
- Variable width lace spray pattern ensures precise placement
- 3M ID # 62-4923-4920-4
- UPC # 00-051111-07862-4



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3M™ Multi-Purpose 27 Spray Adhesive bonds a wide variety of lightweight materials, including fabrics, plastics, flexible foams, paper, cardboard and thin-gauge metals.



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3M™ Multi-Purpose 27 Spray Adhesive

Extremely versatile adhesive is ideal for bonding paper, cardboard, fabrics, soft foams and many other lightweight materials.

- Fast tack
- Lightweight applications
- Mist spray pattern
- 3M ID # 62-4906-4920-9
- UPC # 00-051111-07832-7

Product Information

Properties	3M™ Woodworking 20 Spray Adhesive	3M™ Foam & Fabric 24 Spray Adhesive	3M™ Multi-Purpose 27 Spray Adhesive
Open Time	1 min. to 30 min.	30 sec. to 30 min.	15 sec. to 10 min.
Heat Resistance °F	210+	170+	140+
T-Peel Strength (PIW)	12 lbs.	8 lbs.	4 lbs.
VOC Content	less than 55%	less than 55%	less than 55%
Approximate Coverage Per Can 1 gram dry wt/sq. ft	66 sq. ft.	67 sq. ft.	78 sq. ft.

For more information on 3M's full line of adhesives, including 3M™ Series 20 Aerosol Spray Adhesives, please visit www.3M.com/adhesives or call 1-800-362-3550.

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78-9236-7210-5 Rev A